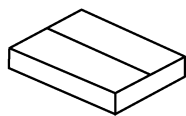
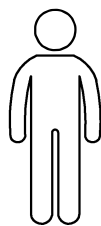




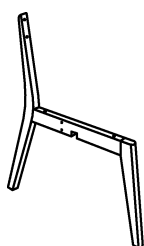
20 min



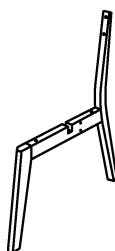
x1



x1



A x1



B x1



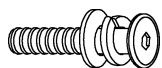
C x1



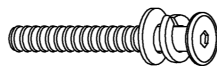
D x1



E x2



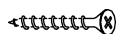
1 x4 (M6x25)



2 x4 (M6x55)



3 x1 (M7x40)



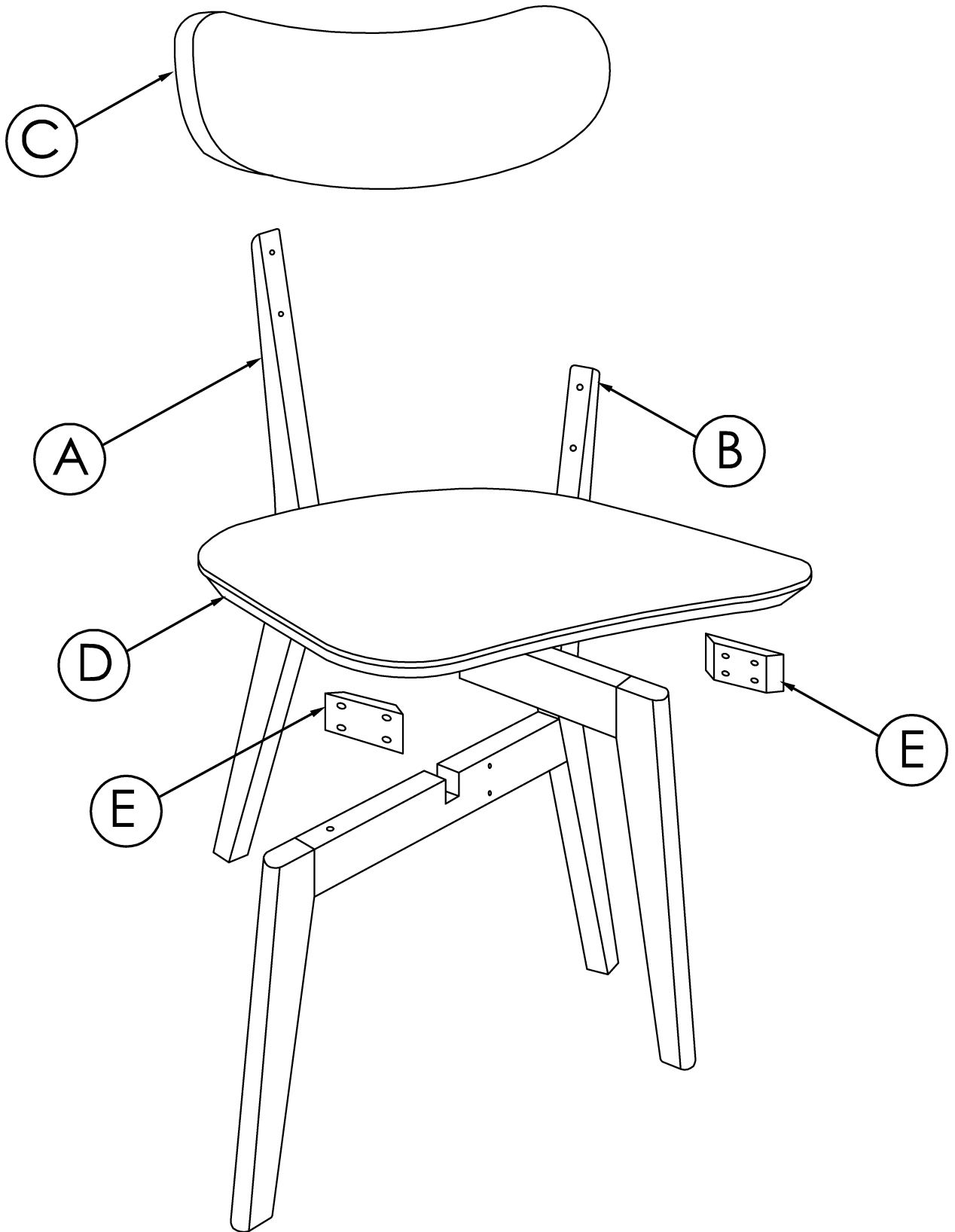
4 x8



5 x1 (M4)

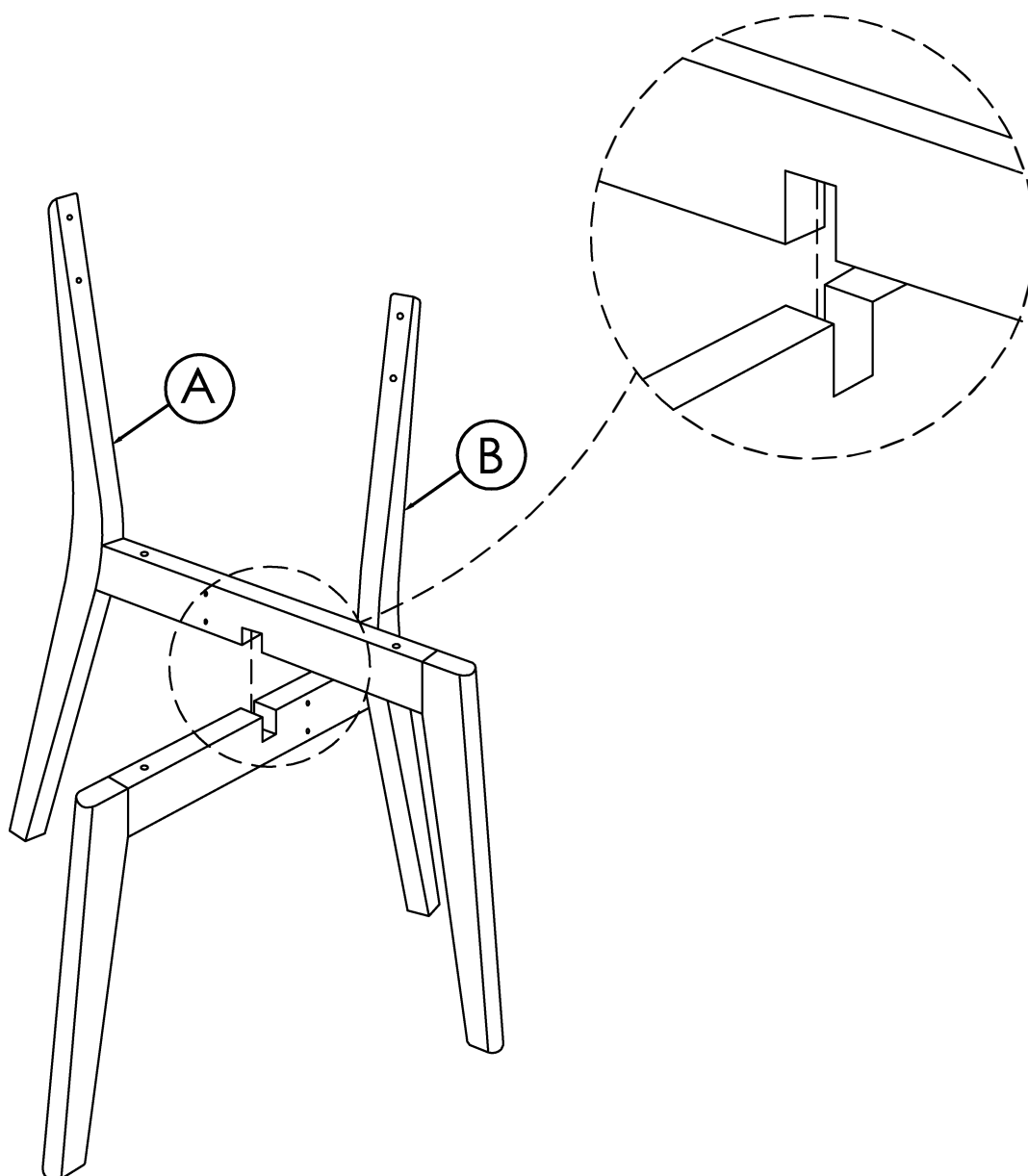


6 x4



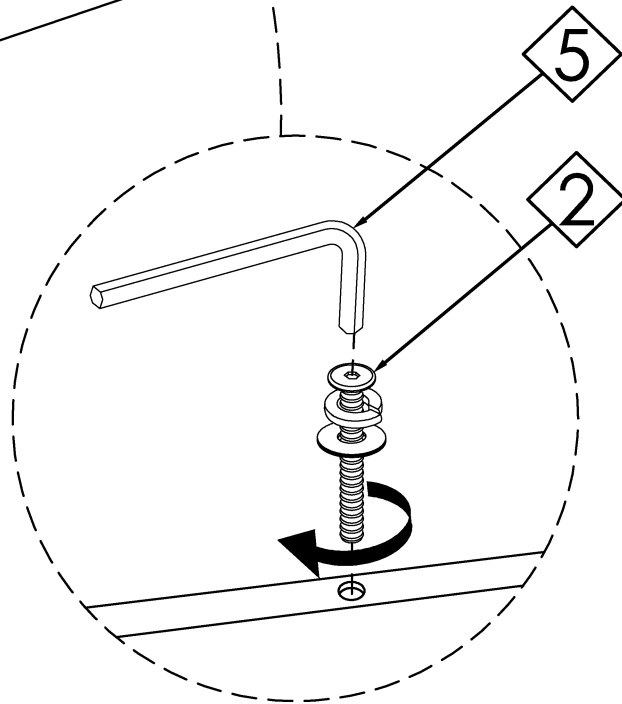
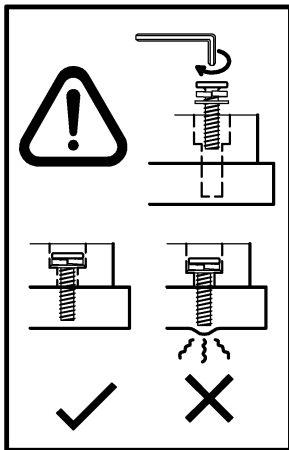
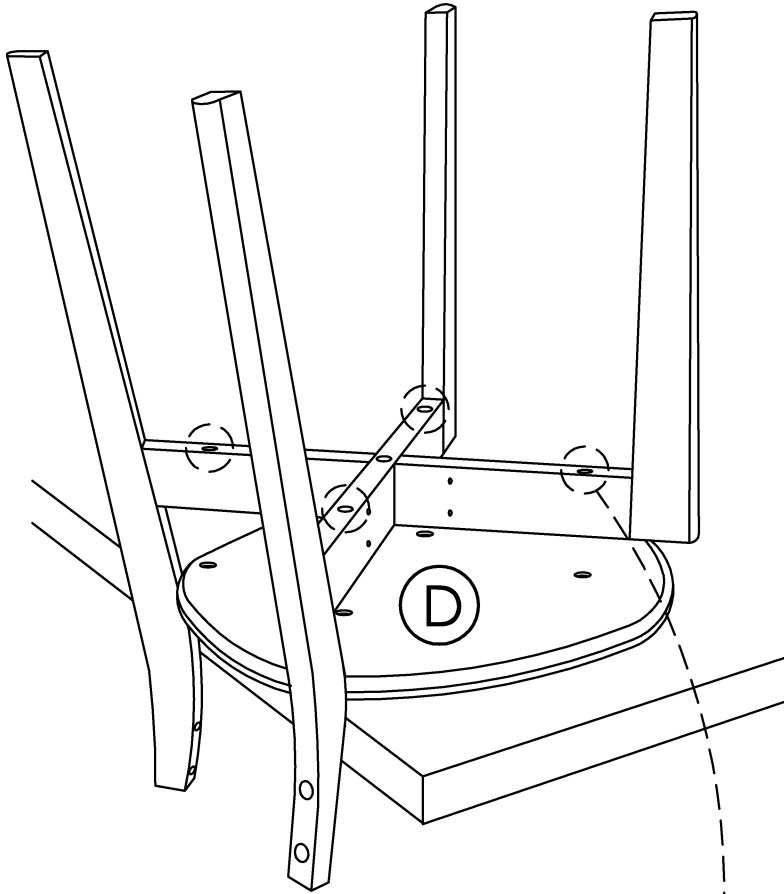


1



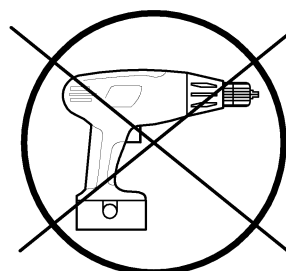
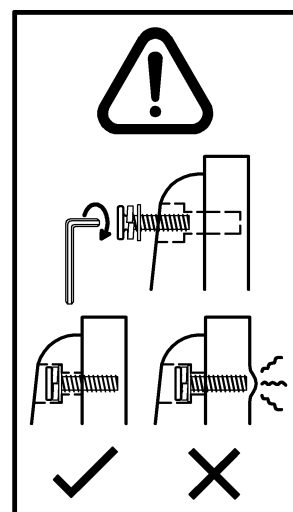
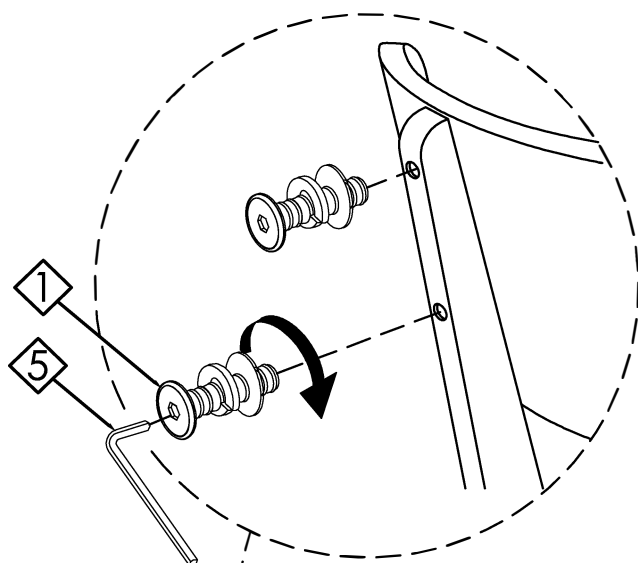


2





3

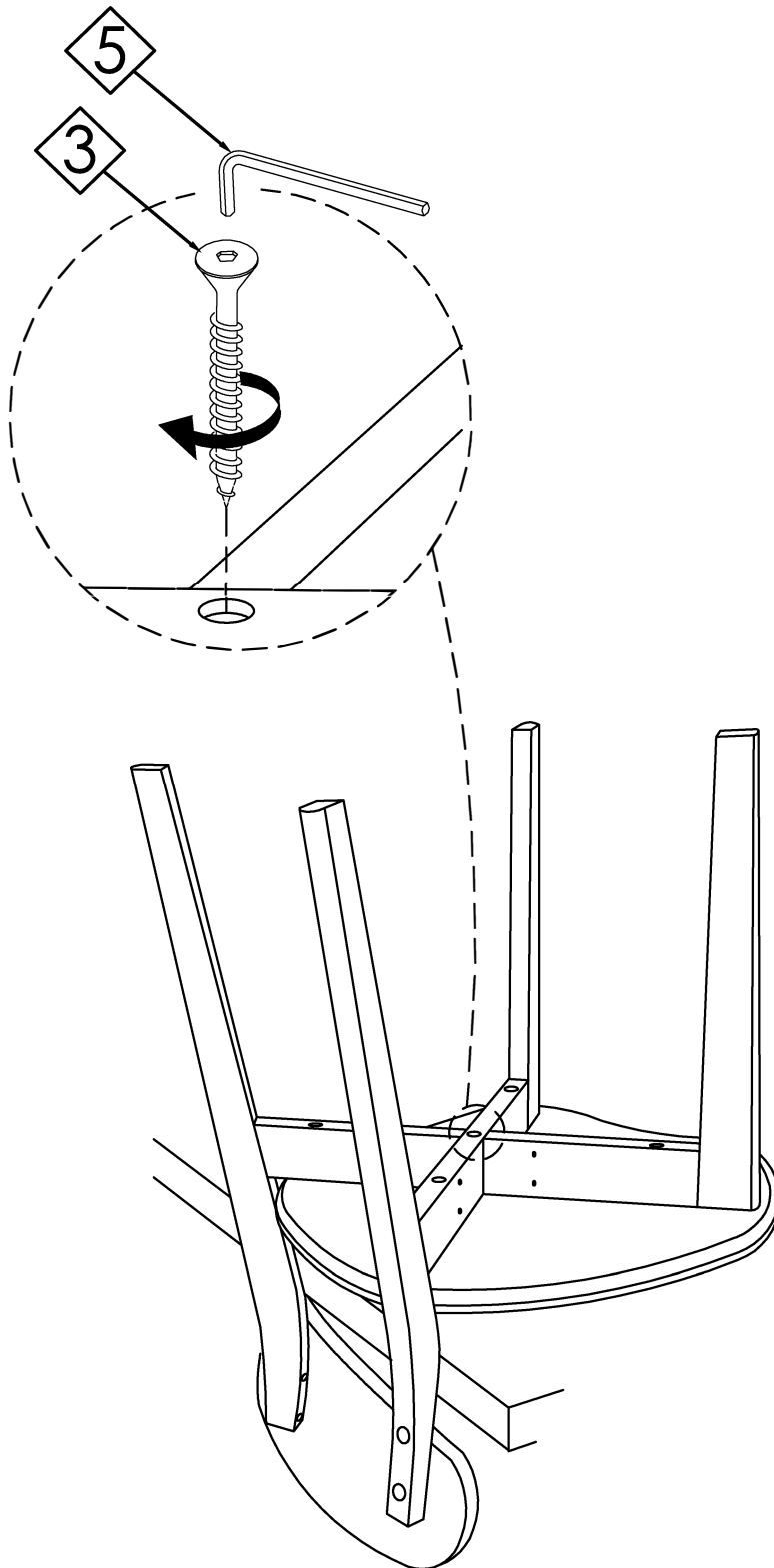


**DO NOT FULLY
TIGHTEN SCREWS**



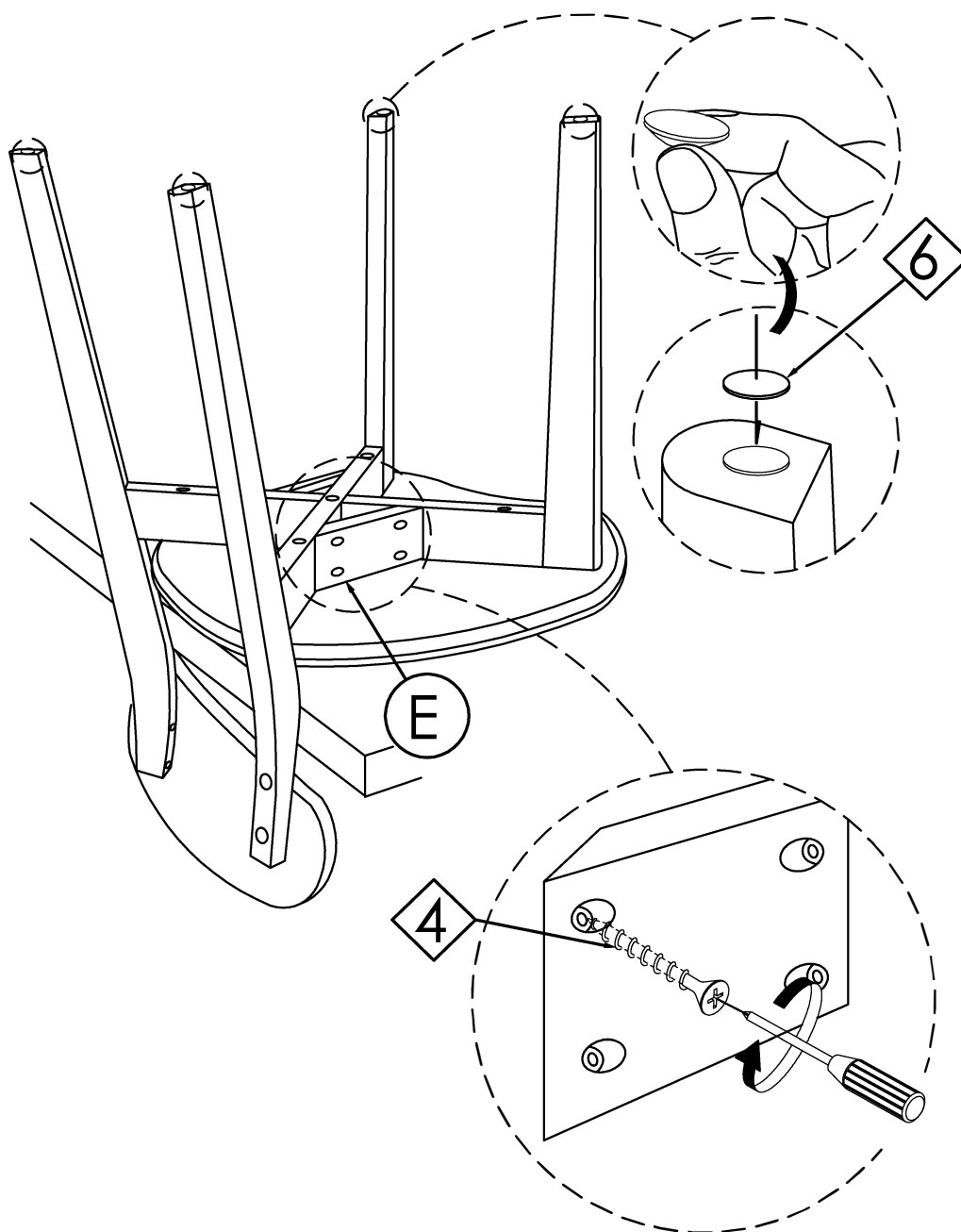


4





5





6





THAT'S ALL FOLKS!

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